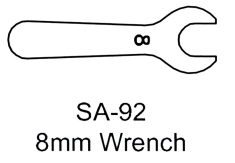
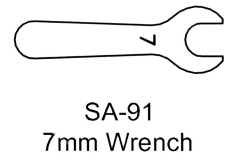
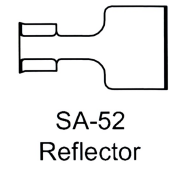
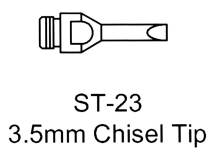
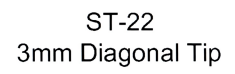
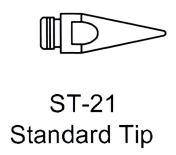
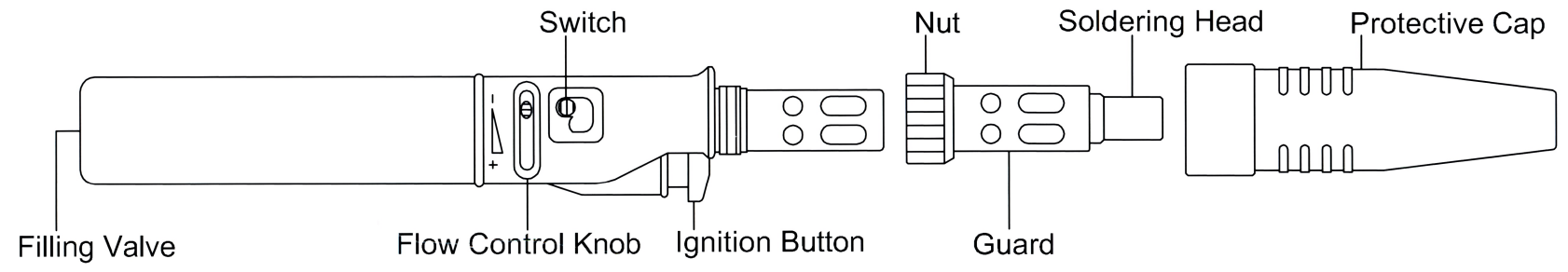
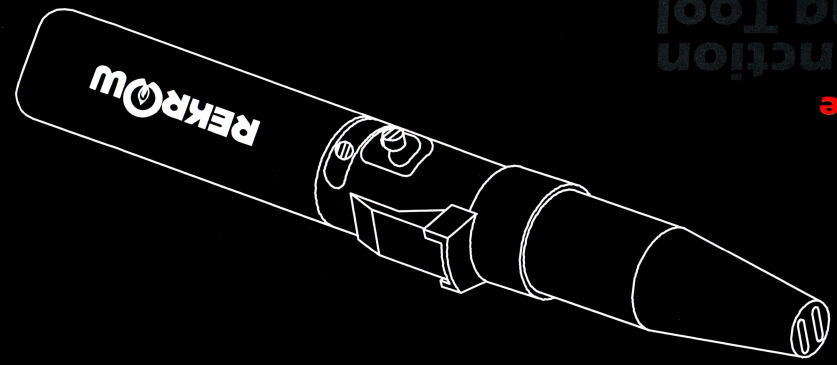


Multi-Function
Soldering Tool

Multi-Purpose

RK3114



1. OPERATING INSTRUCTIONS



WARNINGS

1. Do not fill gas or store near open flame, heater or combustible materials.
2. Use only high quality Butane Gas.
3. Butane Gas is highly flammable, please handle with care.
4. Do not drop, puncture, or incinerate.
5. Do not store or operate in a place that temperature is higher than 50 °C or 122 °F.
6. Keep out of reach of children.
7. Cool down before putting protective cap on or storing.
8. Do not try to overfill the tank!

2. GAS FILLING AND REFILLING

1. Ensure the Switch is turned to the 'OFF' Position before filling.
2. **Reverse the unit**; insert the gas container's nozzle vertically into Filling Valve. (FIG 1)
3. When gas escapes from Filling Valve, remove the nozzle from the Filling Valve.

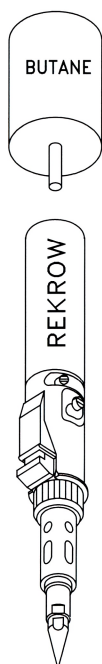


FIG 1

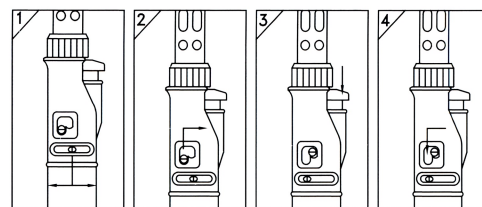
6. OPERATING TIPS

1. AFTER FILLING OR REFILLING WITH GAS, WAIT FOR APPROXIMATELY 2 MINUTES SO THAT THE GAS IN THE CYLINDER CAN BE STABLE.
2. Soldering Tips must be tin-plated before using them for the first time. A thin layer of solder should be applied to the Tip when it has been heated.
3. Soldering should NOT be carried out on "live" circuits, as this soldering unit does not possess any special electrical insulation.
4. Keep your soldering sponge moist.

8. TROUBLE SHOOTING

PROBLEM	CAUSE	SOLUTION
Does not ignite	1. No gas 2. Gas pressure too high or too low	1. Refill butane gas 2. Slide flow control knob to lower or higher position
Torch flame has no proper power	1. Insufficient gas power	1. Refill butane gas
Tip does not heat up	1. Insufficient gas power 2. Catalyst is damaged	1. Refill butane gas 2. Replace with new part

3. IGNITION

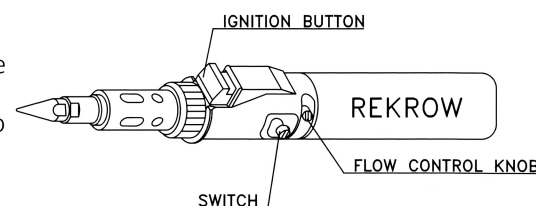


1. Move the FLOW CONTROL KNOB to the middle position.
2. Move the SWITCH upward and to the right.
3. Press down the IGNITION BUTTON to light up the unit.
4. When the unit is working as a soldering tool, 3 seconds after ignition, you will find the Soldering Head becomes red.

Move the SWITCH upward and to the left, the switch will return to 'OFF' position.

5. FLAME LENGTH OR TEMPERATURE ADJUSTMENT

After ignition, turn the FLOW CONTROL KNOB to right to increase the flame length of the torch or the temperature of soldering tip or hot air, to left to decrease the flame length or the temperature.



7. HOW TO FIT OR REPLACE DIFFERENT ACCESSORIES

NOTE: ALWAYS ALLOW UNIT TO COOL BEFORE REMOVING OR REPLACING TIPS.

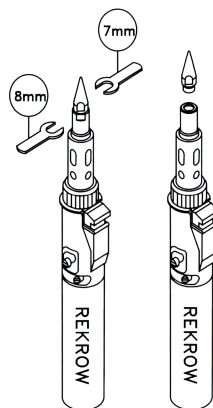


FIG 2

1. REPLACE SOLDERING TIPS with 7mm Wrench on the Soldering Tip or Hot Blow Head and 8mm Wrench on the Soldering Head, you can tight Tip or Hot Blow Head or unscrew them. (FIG 2)

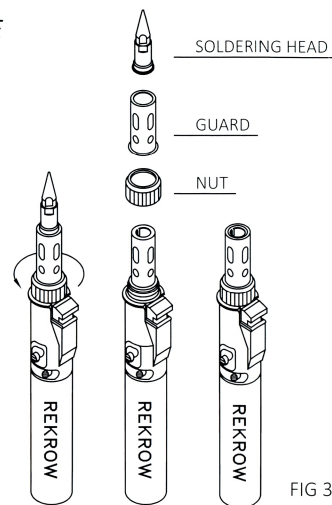
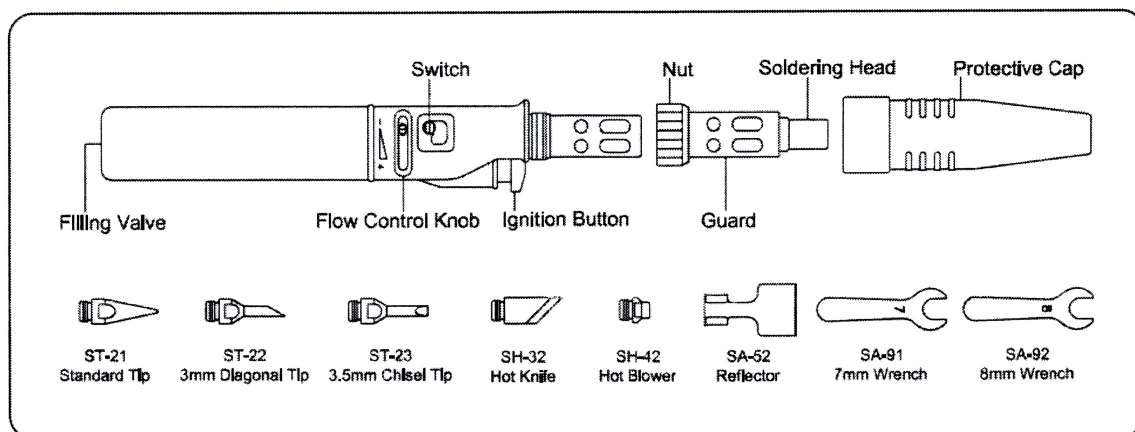


FIG 3

2. When you unscrew the Nut, you can remove Guard and Soldering Head, then this unit becomes an open flame torch. (FIG 3)

521. 3114 使用說明：



步驟一：灌瓦斯 (GAS FILLING AND REFILLING)

1. 請在灌瓦斯之前確認瓦斯開關 (Switch) 是在 “ 關 ” (OFF) 的位置。
2. 將本體反轉，將丁烷瓦斯罐插入底部的充填閥 (Filling Valve) 中，緊壓以進行灌氣。
3. 當灌滿瓦斯時，多餘瓦斯會從底部溢出。此時請移開瓦斯罐，停止灌氣的動作。
4. 靜置數秒，待液態瓦斯穩定。



步驟二：點火 (IGNITION)

1. 請將調氣鈕 (Flow Control Knob), 移到中間的位置。
2. 將開關 (Switch) 往上推，再往右移到 “ 開 ” (ON) 的位置。
3. 按下點火鈕 (Ignition Button) 點火。
4. 作為烙鐵使用時，在點燃 3 秒後，您可以看到噴火頭陶瓷變紅，靜候數秒即可使用。

步驟三：調整火焰大小 (FLAME LENGTH OR TEMPERATURE ADJUSTMENT)

1. 點火之後，將調氣鈕 (Flow Control Knob), 往右 (+) 推，調整成大火。
2. 往左 (-) 推，調整成小火。

步驟四：熄火 (SHUTTING OFF)

1. 將開關往左推到 “ 關 ” (OFF) 的位置，就會自動熄火。

步驟五：更換配件 (HOW TO FIT OR REPLACE DIFFERENT ACCESSORIES)

**** 請注意：更換配件之前，請確認烙鐵頭已冷卻。**

1. 請用 8 號扳手固定住烙鐵頭的底座 (Soldering Head)。
2. 再用 7 號扳手鬆開或轉緊烙鐵頭。
3. 要使用明火時，請鬆開螺帽 (Nut), 並取下烙鐵座 (Soldering Head) 和配件。再將螺帽 (Nut) 和護罩 (Guard) 裝回即可。

